

SRA

SVENSKA RADIOAKTIEBOLAGET
STOCKHOLM SWEDEN

Radio-Receiver

Type ML-46T

RADIO-RECEIVER

Type ML-46

INSTRUCTION BULLETIN

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RADIO RECEIVER TYPE ML-46.

1. GENERAL.

The ML-46 Radio Receiver is a 4-valve superheterodyne receiver for the frequency range 50 to 4500 kc/s in three bands.

The receiver is intended for marine and point-to-point services.

It permits reception of CW and MCW telegraphy and telephony, and is provided with a built-in loudspeaker.

The receiver is designed to operate from 110 or 220 V DC mains and 65 V battery.

The receiver is of rugged construction and care is taken to assure reliable service under adverse climatic conditions.

2. MAIN FEATURES.

2.1. Frequency Range.

The receiver covers the frequency ranges 50—150 kc/s (6000—2000 metres), 170—520 kc/s (1765—576,9 metres) and 1,5—4,5 Mc/s (200—66,7 metres).

2.2. Calibration.

The receiver is provided with a semi-circular dial directly calibrated in kc/s and Mc/s.

2.3. Sensitivity.

In the frequency range from 170—4500 kc/s an EMF of about 5 μ V modulated 30 % at 400 c/s will give an output of 50 milliwatts at 220 V.

The corresponding sensitivity in the frequency range from 50—150 kc/s will be about 20 μ V.

2.4. Selectivity.

A suppression of 40 dB is obtained for signals 9 kc/s off tune.

The second channel suppression exceeds 65 dB between 170—520 kc/s and 1,5—4,5 Mc/s and is not less than 42 dB on any frequency.

2.5. Beat Oscillator.

A built-in beat oscillator allows reception of unmodulated signals.

2.6. Variable wavetrap.

The receiver is provided with a variable wavetrap for the frequency range 1,7—3,4 Mc/s. The suppression exceeds 45 dB. The wavetrap is short-circuited on the un-calibrated part of the dial.

2.7. Frequency Response.

The audio frequency characteristic is better than ± 3 dB within the range 200—3200 c/s and better than ± 6 dB within the range 150—4400 c/s compared with the level at 400 c/s.

2.8. Output Power.

The output power at 220 V is with distortion approximately 330 mW into a load of 200 ohms.

2.9. Power Supply.

The receiver is designed to operate from ~~110 or 220 V DC mains~~ ^{24 V} or 6,5 V battery.

2.10. Power Consumption.

The power consumption from DC mains is 88 W at 220 V and 44 W at 110 V.
The corresponding consumption at 65 V battery is about 26 W.

2.11. List of Valves.

- 1-type ECH 21 Frequency changer
- 1- » ECH 21 I. F. and A. F. amplifier.
- 1- » ECH 21 I. F. amplifier and 2nd detector.
- 1- » ECH 21 Output and beat oscillator valve.

2.12. Dimensions and Weight.

Width 337 mm ($13\frac{1}{4}$ ")

Height 220 mm ($8\frac{3}{4}$ ")

Depth 210 mm ($8\frac{1}{4}$ ")

Weight 9,8 kg (22 lbs)

4. TECHNICAL DESCRIPTION.

3.1. Circuit System.

The receiver employs 4 valves in a superheterodyne circuit consisting of frequency changer, I. F. and A. F. amplifier; I. F. amplifier and 2nd detector; and output stage with beat oscillator. When the switch »Frekvensområde» is in the A, B or C position the receiver is operating on the 50—150 kc/s, 170—520 kc/s or 1,5—4,5 Mc/s bands respectively.

In the aerial circuit a variable wavetrap operating on 1,7—3,4 Mc/s is connected in series with the input stage. The suppression exceeds 52 dB on 1500 kc/s and is not less than 45 dB on any frequency.

On all bands the receiver is provided with band-pass filter in the antenna circuit.

The triode section of V_1 is used as a R. F. oscillator in the conventional way. The tuning condenser of the antenna circuit, with the band-pass filter and the oscillator circuits are ganged.

The I. F. amplifier operates on 720 kc/s. In order to suppress the sensitivity for this frequency there are two wavetraps between antenna and earth. The suppression for I. F. signals by 520 kc/s is 90 dB.

A double-tuned I. F. transformer T_1 couples the frequency changer to the pentode I. F. amplifier V_2 and a similar transformer T_2 connects this valve to the 2nd I. F. amplifier V_3 . A third transformer T_3 couples V_3 to the 2nd detector, the grid in the triode part of valve V_3 . The anode operates as an automatic volume control rectifier, receiving its signal energy from the anode in the pentode part of valve V_3 and feeding rectified negative voltage to the signal grids of V_1 and V_2 .

By means of the switch »AVC-Man» on the front panel the AVC action — in position »Man.» — may be cut out. In the »Man» position an another volume control allowing manual adjustment of the gain of V_1 and V_2 is put in. The beat oscillator, the triode-part of V_4 , is coupled to the signal diode of the 2nd detector. The beat note pitch is fixed and can not be adjusted.

The A. F. output from the 2nd detector diode circuit is passed to a volume control potentiometer and then to the triode section of V_2 . The output circuit of this valve is resistance-capacity coupled to the pentode-section of the output valve.

The output transformer has two secondary windings corresponding to loads of about 20 and 200 ohms respectively, the 20-ohm-winding feeding the built-in permanent dynamic loudspeaker. The 200-ohm-winding is connected to terminals 7 and 8 of the 8-terminal plug. A separate switch is used to silence the loudspeaker when only headphone reception is wanted.

In the receiver all filaments are in series. For operation from 220 or 110 V a separate switch is placed inside the cabinet.

In case of failure of the normal mains voltage, the receiver may be connected to a 65 V emergency battery by throwing the switch »Batt-O-Nät» in front of the panel in position »Batt.»

The connections to the supplies are made through a R. F. filter circuit and a DPDT switch.

To avoid grounding of the D. C. mains, the supply leads, valve cathodes and ground sides of the tuned circuits they are carefully insulated from the chassis. An 8-terminal plug is applied for the connection of the emergency battery, D. C. mains leads, break-in relay contacts and headphone sets.

3.2. Construction.

The receiver is built on a nickel plated brass chassis and housed in a steel cabinet provided with rubber mounting.

The chassis and cabinet are held together by three redmarked screws at the front panel.

The front panel is attached to the chassis by means of six screws and may easily be removed for inspection.

The dial gear drive has a ratio of 1 : 10. The dial is calibrated in kc/s (bands A—B) and Mc/s (band C).

Antenna and earth connections are made to the terminals at the right side of the cabinet. Mains, battery, blocking realy and 200-ohm-phone are connected to a connection box, to which an 8-pole plug is attached through a rubber cable. The plug fits a jack at the left side of the cabinet.

The receiver is finished in grey lacquer.

4. INSTALLATION AND MAINTENANCE.

4.1. Installation.

The receiver may be fastened to the table by means of three screws through the rubber mountings.

The connections to the 8-terminal plug at the left side of the cabinet should be made as follows:

Emergency battery	+							terminal 1
»	»	—	»	»	»	»	»	2
D. C. Mains	+	»	»	»	»	»	»	3
D. C.	»	—	»	»	»	»	»	4
Contacts of break-in relay	»	»	»	»	»	»	»	5 and 6
Headphones (200 ohms)	»	»	»	»	»	»	»	7 » 8.

If no break-in relay is used *terminals 5 and 6 should be short-circuited.*

The antenna is connected to the terminal »A» at the right side of the cabinet.

The earth is connected to the »J» terminal at the right side of the cabinet.

Make sure that the mains tap switch on the chassis is set to the correct position.

The switch »BATT-O-NAT» should be in position »NAT» when the normal D. C. mains is used. When in position »BATT» this switch connects the receiver to the 65 V emergency battery.

4.2. Realignment.

4.2.1. General.

It is recommended not to undertake any readjustment of trimmers etc. without the aid of a correctly calibrated signal generator.

Care should be taken always to use a series condenser when connecting the output of the signal generator to the receiver.

4.2.2. Realignment of I. F. circuits.

The signal generator is adjusted to 720 kc/s. Set the AVC switch to position »Man».

Connect the signal generator to the grid of V_3 (pin 6). Connect a resistor (10000 ohms) and a condenser (10000 pF) in series between the anode of V_3 (pin 2) and chassis. The inductance trimmer 2 of T_3 , accessible through a hole in the screening can, should be adjusted for maximum output.

Change the series circuit over to the signal diode of V_3 (pin 4) and adjust the inductance trimmer 1 of T_3 .

These adjustments should be made alternately and repeatedly until the filter is properly tuned. Then disconnect the series circuit. Normal I. F. sensitivity should be about 5,6 mV for 50 mW output at 220 V DC., and normal selectivity $\pm$ 65 kc/s at 40 dB down.

For alignment of the second filter (T_2) and first filter (T_1) connect the signal generator to the grid (pin 6) of V_2 resp. V_1 . Adjust the trimmers 2 and of T_2 and T_1 with the aid of the series circuit following the procedure recommended for T_3 .

The I. F. sensitivity from V_2 grid should be about $260 \mu\text{V}$ for 50 mW output and the selectivity about $\pm 20 \text{ kc/s}$ at 40 dB and from V_1 grid about $6 \mu\text{V}$ and $\pm 9 \text{ kc/s}$ resp. (series circuit disconnected).

The I. F. traps in the antenna circuit are accessible through two holes in the back of the big square screening can at the right of the chassis. Connect the signal generator (tuned to 720 kc/s) to the antenna terminal. The receiver is tuned to the highest frequency of band B. Adjust the trap inductance for minimum output. A fairly high input level from the signal generator is necessary to get the 720 kc/s signal through.

4.2.3. Realignment of Beat Oscillator.

Connect the signal generator to the receiver and cut off its modulation and set the beat frequency switch on the receiver »A₁-A₂A₃» to position »A₁«. Adjust the beat oscillator inductance trimmer (accessible through a hole in the little screening can to the left on the chassis) to zero beat with the applied signal.

4.2.4. Realignment of R. F. Circuits.

The inductance and capacity trimmers of the frequency bands A—C are accessible from the bottom of the chassis.

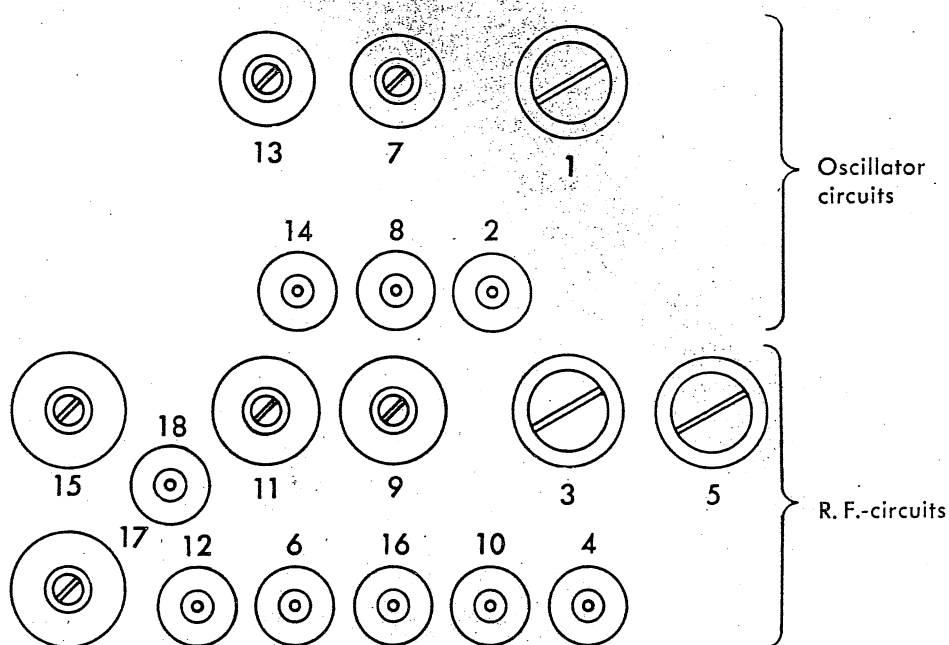
The adjustment of capacity and inductance trimmers belonging to the different bands should be made with the receiver and signal generator tuned to the frequencies given in the table below. The normal sensitivity for 50 mW output at 220 V D. C. mains will be about $5 \mu\text{V}$ on band B and C and about $20 \mu\text{V}$ on band A.

The signal generator should be connected to the antenna and earth terminals. A standard dummy antenna type »G» should be used in series with the signal generator.

The following system is used for identification of the different trimmers belonging to each frequency band.

Alignment.

Freq. band	Freq. range kc/s	Freq. kc/s	Inductance trimmers	Capacity trimmers
A	50— 150	50	13, 15 and 17	—
		150	—	14, 16 and 18
B	170— 520	170	7, 9 and 11	—
		520	—	8, 10 and 12
C	1500—4500	1500	1, 3 and 5	—
		4500	—	2, 4 and 6
Variable wavetrap				
"C" trap	1700—3400	1700	19	—
		3400	—	20
I. F. traps and Beat osc. are all adjusted to 720 kc/s.				



The adjustments on each band should be made as follows:

Tune receiver and signal generator to 150 kc/s on band A. Adjust the oscillator trimmer condenser (14) until the signal is heard. Then tune receiver and signal generator to 50 kc/s on the same band and make the corresponding adjustment on the inductance trimmer (13). Return to 150 kc/s and repeat the first procedure. Next the antenna circuit is adjusted for maximum output by means of the trimmer condensers (16 and 18) and inductance trimmers (15 and 17) belonging to this circuit. The alignment operations described should then be repeated until correct readings on the dial and maximum output is obtained on all bands.

4.2.5. Realignment of wavetrap.

The capacity and inductance trimmers of the tuneable wavetrap on band C, frequency range 1,7—3,4 Mc/s, are accessible through holes in the top of the big screening can at the right of the chassis. Tune the signal generator, the receiver and the wavetrap to the lowest frequency of the band (1700 kc/s) and adjust the inductance trimmer (19) to minimum output. Then tune receiver, wavetrap and signal generator to 3400 kc/s and adjust the capacity trimmer (20) to minimum output. Return to the lower frequency and repeat the first procedure.

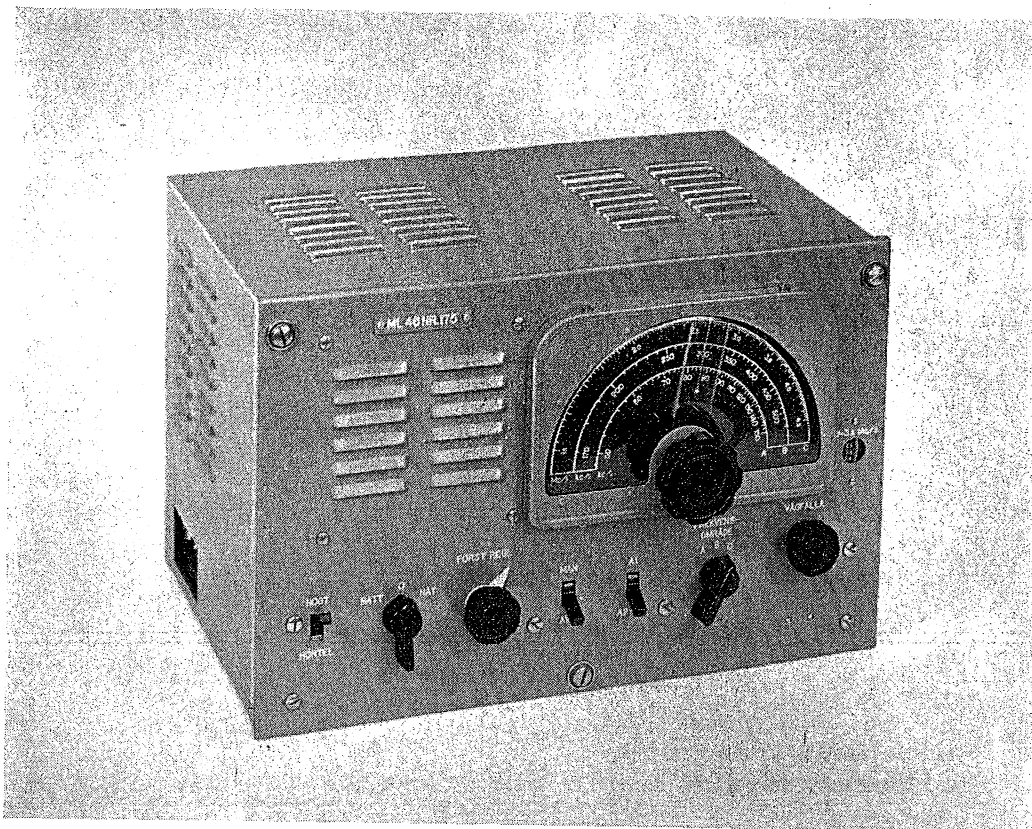


Fig. 1. Front View.

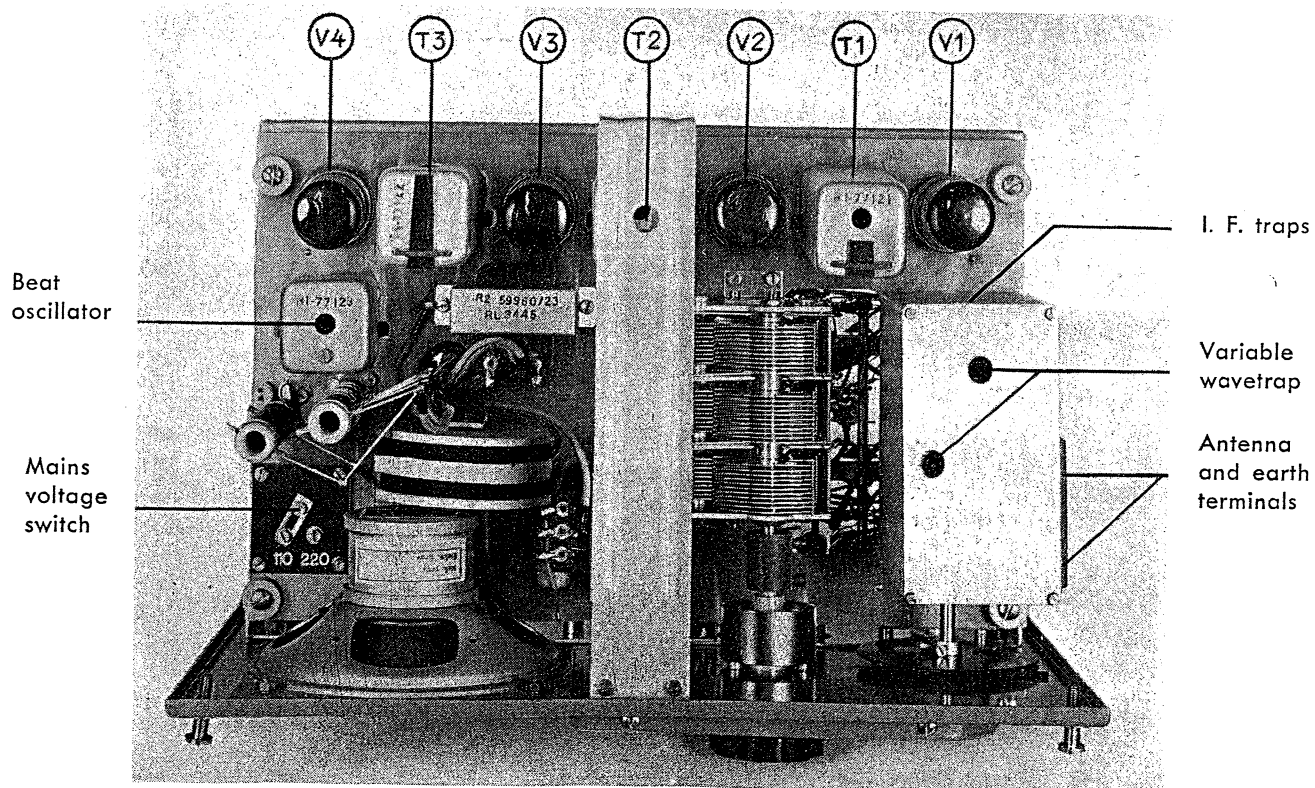


Fig. 2. Top View.

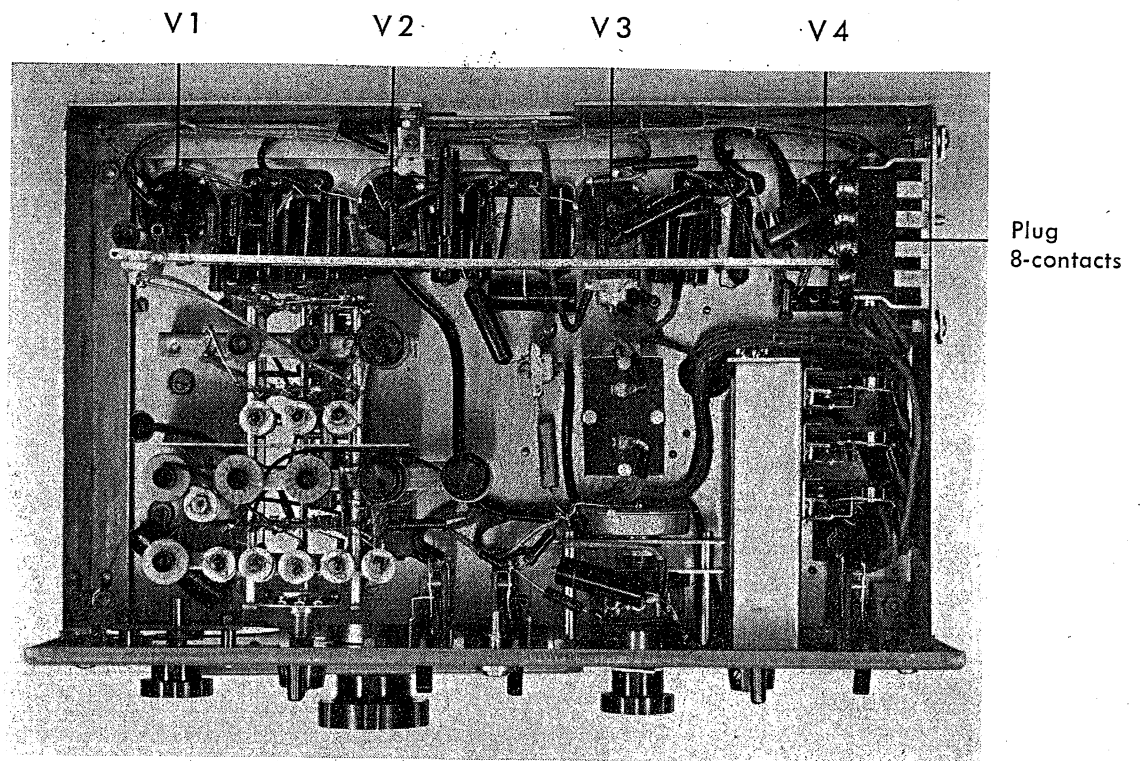


Fig. 3. Bottom View.

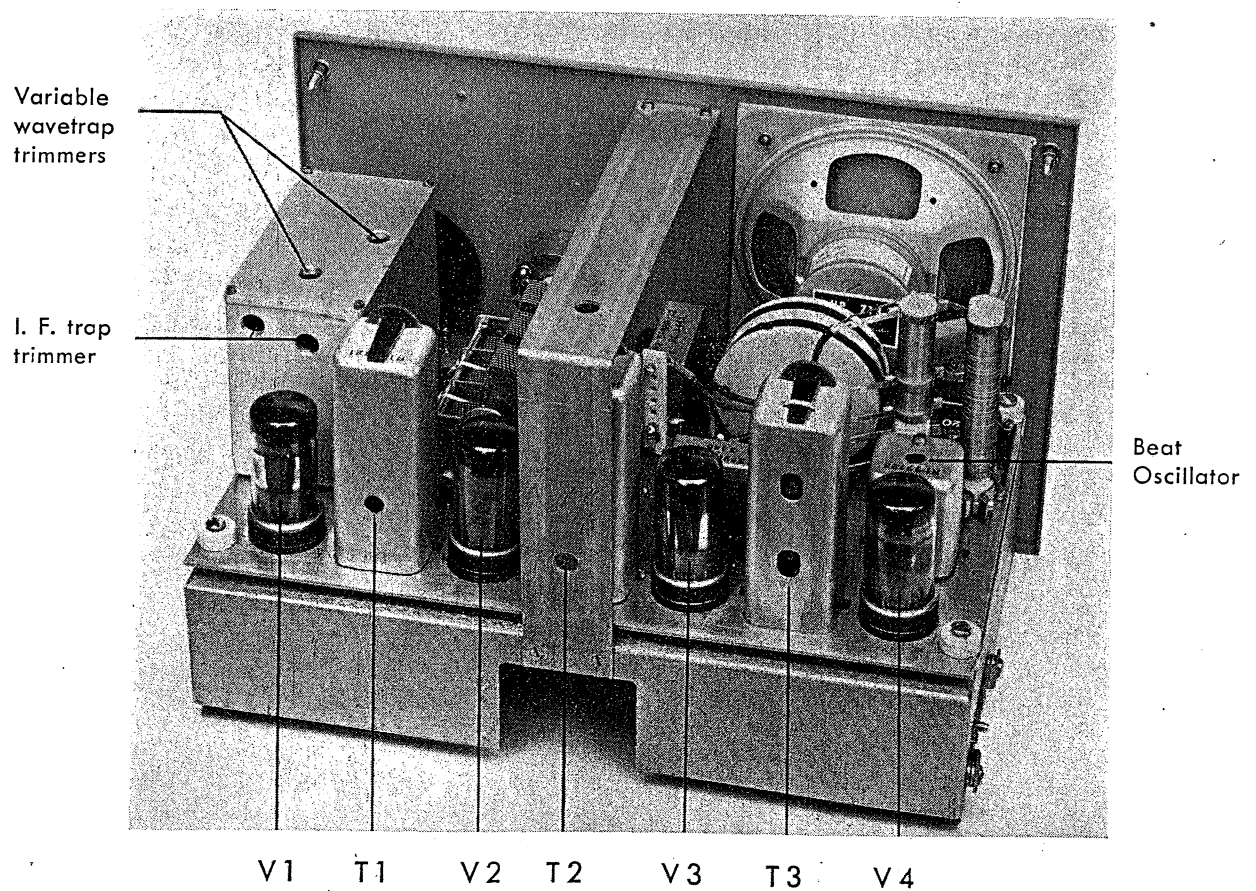


Fig. 4. Rear View.

Diagram No	No req.	Description	Part No	Dates
1	1	Frequency changer.....		ECH 21
2	1	I. F. and A. F. amplifier		ECH 21
3	1	I. F. amplifier and 2nd detector..		ECH 21
4	1	Output and beat oscillator valve..		ECH 21
8	1	Speaker	R5-58950/10	Type HP-713
11	1	Coil assembly	R2-77119	
11:1	1	Coil	R2-72360/40	aA
11:2	1	Coil	R2-72360/41	bB
11:3	1	Coil	R2-66262/96	cC
11:4	1	Coil	R2-72360/75	A'
11:5	1	Coil	R2-72360/76	B'
11:6	1	Coil	R2-66268/98	C'
11:7	1	Choke	RL-3449	
11:8	1	Coil	R2-72360/42	aoAo
11:9	1	Coil	R2-72360/43	boBo
11:10	1	Coil	R2-66262/97	coCo
11:14	1	Capacity trimmer	M1-68668	30 pF
11:15	1	Capacity trimmer	M1-68668	30 pF
11:16	1	Capacity trimmer	M1-68668	30 pF
11:17	1	Capacity trimmer	M1-68668	30 pF
11:18	1	Capacity trimmer	M1-68668	30 pF
11:19	1	Capacity trimmer	M1-68668	30 pF
11:20	1	Capacity trimmer	M1-68668	30 pF
11:21	1	Capacity trimmer	M1-68668	30 pF
11:22	1	Capacity trimmer	M1-68668	30 pF
11:23	1	Condenser	1000 pF Alpha 74752	1000 pF $\pm 2\%$
11:24	1	Condenser	F1-77118/3	270 pF $\pm 5\%$
11:25	1	Condenser	180 pF Alpha 74712	180 pF $\pm 2\%$
11:27	1	Condenser	140 pF Alpha 74712	140 pF $\pm 2\%$
	1	Condenser	30 pF Alpha 74711	30 pF $\pm 5\%$
11:28	1	Condenser	100 pF Alpha 74711	100 pF $\pm 5\%$
11:29	1	Condenser	50 pF Alpha 74711	50 pF $\pm 5\%$
11:31	1	Condenser	F1-77118/9	27 pF $\pm 10\%$
11:40	1	Band switch	R2-76703	
11:40:1	1	Band switch section 1	R1-77148	
11:40:2	1	Band switch section 2	R1-77148/2	
11:40:3	1	Band switch section 3	R1-77148/3	
12	1	I. F. Transformer I	R1-77121	
12:1	1	Coil	R2-72360/39	M1
12:2	1	Coil	R2-72360/39	M2
12:3	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
12:4	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
13	1	I. F. Transformer II	R1-77121/2	
13:1	1	Coil	R2-72360/39	M1
13:2	1	Coil	R2-72360/39	M2
13:3	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
13:4	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
14	1	I. F. Transformer III	R1-77122	
14:1	1	Coil	R2-72360/39	M1
14:2	1	Coil	R2-72360/39	M2
14:3	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
14:4	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 5\%$
15	1	Beat oscillator	R1-77123	
15:1	1	Coil	R2-72360/37	Mo
15:2	1	Condenser	200 pF Alpha 74712	200 pF $\pm 2\%$
15:3	1	Condenser	50 pF Ceramic Hescho CCos	50 pF $\pm 10\%$
16	1	Wave trap	R2-77128	
16:1	1	Coil	R2-72360/77	
16:2	1	Coil	R2-72360/38	
16:3	1	Coil	R2-66262/95	
16:4	1	Variable condenser.....	F1-77168	129 pF
16:5	1	Capacity trimmer	M1-68668	30 pF } Connected
	1	Capacity trimmer	M1-68668	30 pF } in series
16:6	1	Condenser	F-7103	0.1 μ F
16:7	1	Condenser	F-74973	5000 pF Wkg max. 350 V~
16:8	1	Condenser	200 pF Alpha 74712	200 pF $\pm 2\%$
16:9	1	Condenser	40 pF Alpha 74711	40 pF $\pm 5\%$

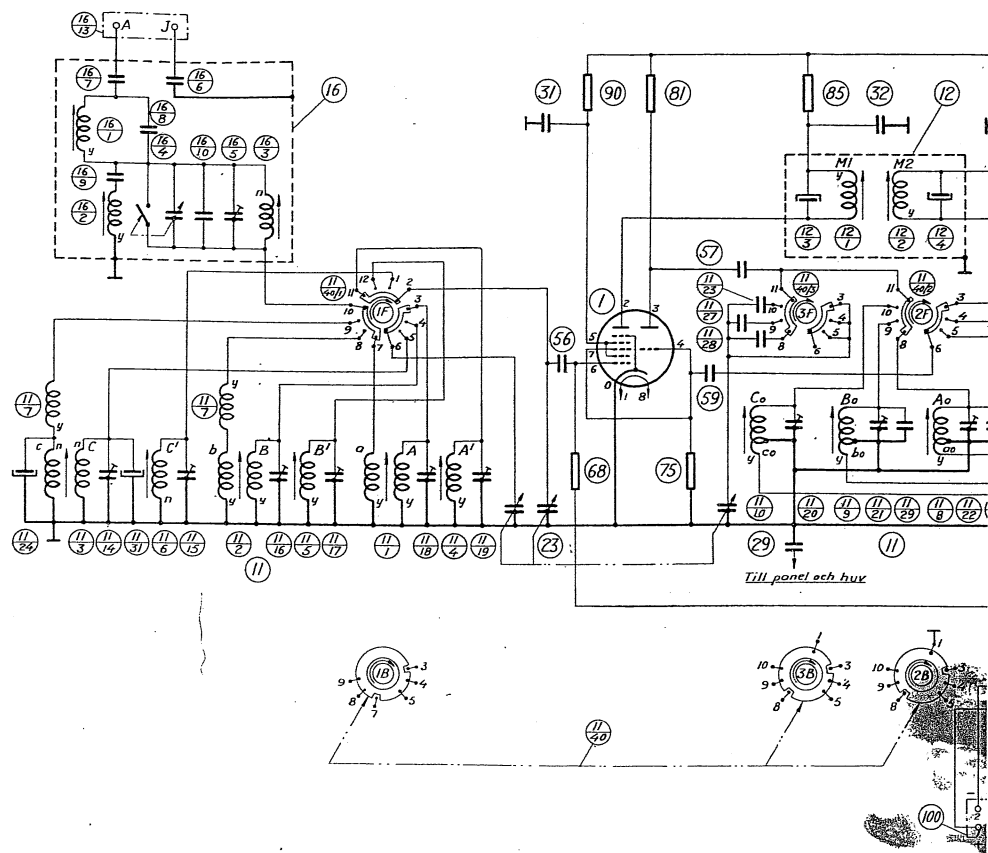
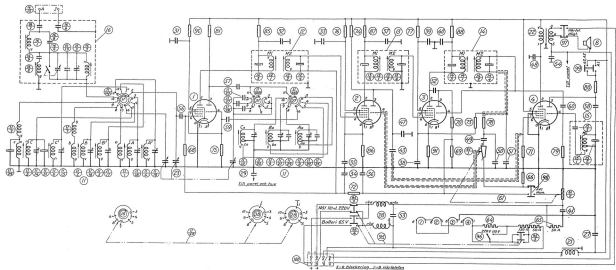


Fig. 5. Schem

Diagram No	No req.	Description	Part No	Dates
16:10	1	Condenser	10 pF Alpha 74711	10 pF $\pm 10\%$
16:13	1	Terminal strip	R1-76711	
20	1	R. F. Choke	R1-51416/4	RL-3446
21	1	L. F. Choke	R2-59960/22	RL-3443
22	1	Output transformer	R2-59960/23	RL-3445
23	1	Tuning condenser	R2-65158/3	3 $\times$ 425 pF
27	1	Condenser	2 μ F Alpha 76324	2 μ F
29	1	Condenser	F-7103	0,1 μ F
31	1	Condenser	F-7780	50000 pF
32	1	Condenser	F-7780	50000 pF
33	1	Condenser	F-7780	50000 pF
34	1	Condenser	F-7780	50000 pF
35	1	Condenser	F-7780	50000 pF
36	1	Condenser	F-7780	50000 pF
37	1	Condenser	F-7780	50000 pF
38	1	Condenser	F-7780	50000 pF
39	1	Condenser	F-7780	50000 pF
40	1	Condenser	F-7780	50000 pF
41	1	Condenser	F-7780	50000 pF
43	1	Condenser	F-7766	10000 pF
47	1	Condenser	F-6469	1000 pF
48	1	Condenser	F-6469	1000 pF
49	1	Condenser	F-7757	500 pF
50	1	Condenser	F-7757	500 pF
51	1	Condenser	F-7757	500 pF
52	1	Condenser	F-7779	50 pF
53	1	Condenser	F-74971	25000 pF Wkg max. 350 V~
54	1	Condenser	F-74973	5000 pF Wkg max. 350 V~
56	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 10\%$
57	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 10\%$
58	1	Condenser	200 pF Ceramic Hescho CCoh	200 pF $\pm 10\%$
59	1	Condenser	50 pF Ceramic Hescho CCos	50 pF $\pm 10\%$
60	1	Condenser	3 pF Ceramic Hescho FCop	3 pF $\pm 20\%$
61	1	Resistor unit	R1-76719	



Diagram No	No req.	Description	Part No	Dates
61:1	1	Variable resistor	R3-76000/6	1 Mohm
61:2	1	Resistor unit	F-8994	1 kohm
64	1	Wire-wound resistor	R2-68999/26	300 ohms
65	1	Wire-wound resistor	R2-68999/27	50 ohms & 50+130 ohms
66	1	Resistor	F-10775	100 kohms 0,25 W
68	1	Resistor	F-10773	1 Mohm 0,25 W
69	1	Resistor	F-10773	1 Mohm 0,25 W
70	1	Resistor	F-10774	500 kohms 0,25 W
71	1	Resistor	F-10774	500 kohms 0,25 W
72	1	Resistor	F-10914	300 kohms 0,25 W
73	1	Resistor	F-10914	300 kohms 0,25 W
74	1	Resistor	F-10775	100 kohms 0,25 W
75	1	Resistor	F-10895	50 kohms 0,25 W
76	1	Resistor	F-10895	50 kohms 0,25 W
77	1	Resistor	F-10895	50 kohms 0,25 W
78	1	Resistor	F-10895	50 kohms 0,25 W
79	1	Resistor	F-10895	50 kohms 0,25 W
80	1	Resistor	F-11342	30 kohms 0,25 W
81	1	Resistor	F-12335	20 kohms 0,25 W
85	1	Resistor	F-10920	300 ohms 0,25 W
86	1	Resistor	F-10920	300 ohms 0,25 W
87	1	Resistor	F-10920	300 ohms 0,25 W
88	1	Resistor	F-10920	300 ohms 0,25 W
90	1	Resistor	F-10895	50 kohms 0,25 W
91	1	Resistor	1 kohm Alpha H5B10	1 kohm 0,5 W
95	1	Switch "Mains-Battery"	R1-76483	
95:3	1	Switch	F-16348	
95:4	1	Switch	F-16348	
95:5	1	Switch	F-16349	
96	1	Voltage switch	R1-76713	
97	1	Switch "Speaker-Phones"	F-13682	
98	1	Switch "AVC-Manual"	F-13683	
99	1	Switch "CW-MCW"	F-13680	
100	1	Eight-terminals plug	Alpha P8PI	



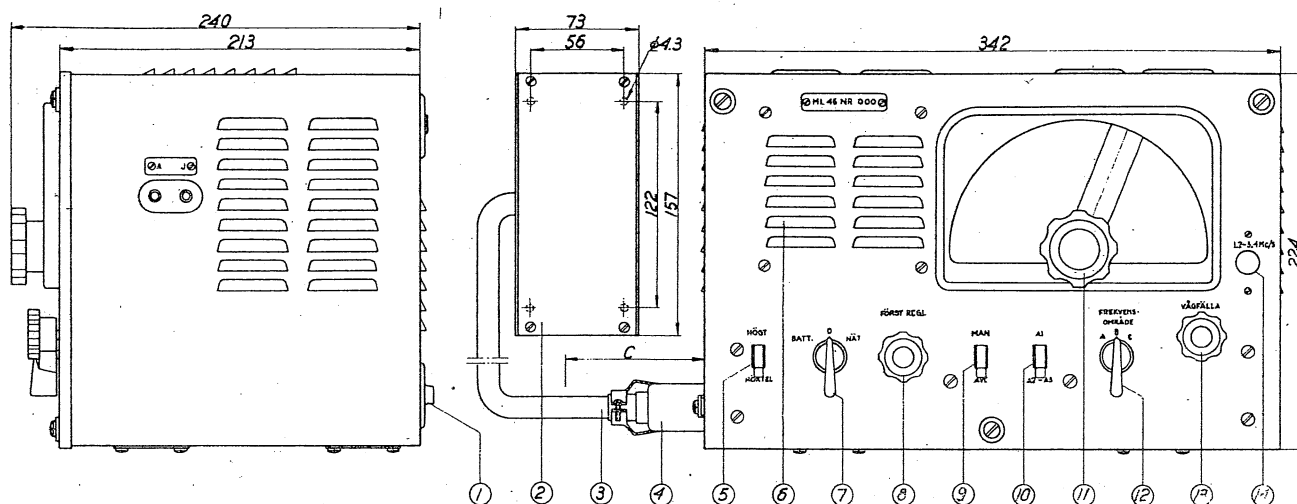
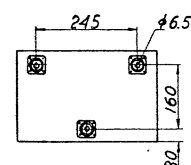
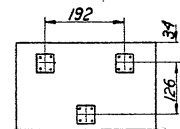


Fig. 6. Dimensions and Weight.

- | | |
|----------------------------------|-------------------------------------|
| 1. Rubber mountings. | 9. Automatic volume control switch. |
| 2. Junction box. | 10. Beat frequency switch. |
| 3. Cable: Length 0,7 m. | 11. Tuning control. |
| 4. 8-contact plug. | 12. Band switch. |
| 5. Loudspeaker-Phones switch. | 13. Wave trap tuning. |
| 6. Loudspeaker. | 14. Wave trap dial. |
| 7. Emerg. Batt-Off-Mains switch. | C. Necessary clearance to remove |
| 8. Volume control. | plug: 80 mm. |

WEIGHT: Complete with junction box: 10,5 kgs (23 lbs)

Bottom



Rear

Svenska Radioaktiebolaget

STOCKHOLM

ALSTRÖMERGATAN 12

Telegram: "SVENSKRADIO"

Telefon: 22 31 40

I SAMARBETE MED:

TELEFONAKTIEBOLAGET L. M. ERICSSON

STOCKHOLM



MARCONI'S WIRELESS TELEGRAPH Co. Ltd.

CHELMSFORD



FILIALER:

GÖTEBORG:

ST. BADHUSGATAN 20 (Otterhall)

Telefon: 17 09 90

M A L M Ö:

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